

## **Congenital anomalies:**

1. **Udder absence:** rare and only met with in cases of hermaphroditism.
2. **Supernumerary glands:** most frequently seen posterior to the last two normally - placed teats. If glandular tissue is present, it can become functional and atrophy if not milked.
3. **Absence of the teat**
4. **Contracted teat orifice:** congenital but it can be acquired due to teat trauma.
5. **Enlarged teat orifice :** due to a relaxed or a traumatized sphincter. As a result, milk leaks from the teat at times other than milking resulting in milk loss.
6. **Occluded teat orifice:** identified by teat occlusion; the teats are filled with milk during lactation and aren't expelled. .